



POR-15 POW-R-LINER

Application Information

PRODUCT DESCRIPTION

POR-15 POW-R-Liner is a coating system designed for applying to the rear bed of pick up trucks and other metal surfaces. The high performance urethane formulation cures quickly and provides superior UV protection and resistance to abrasion and chemicals.

Before you begin: Please use latex gloves during application and make sure that POW-R-Liner is applied in a well ventilated area.

Kit Contents:

- 4 Quarts POW-R-Liner Base
- 1 Container Hardener/Activator
- 1 Spray Gun
- 2 pairs Latex gloves

What you Need to Start:

- Air Compressor
- High quality masking tape

SURFACE PREPARATION

POR-15 POW-R-Liner can be applied to most original automotive manufacturers finishes, other metal surfaces and concrete.

For Metal Surfaces:

1. Surface should be lightly scuffed with a Scotch-Brite red pad or 80-120 grit sandpaper to ensure proper adhesion.
2. Loose paint and/or rust should be removed with a wire brush.
3. Dirt and dust needs to be removed with a water based degreaser...for best results use **POR-15 Marine Clean** and thoroughly rinse with tap water afterwards. Surface must be completely dry before taping and applying **POR-15 POW-R-Liner**.
4. Carefully mask off all areas that you wish not to be coated as well as latch bolt holes and fill drain plugs. All surrounding areas within reach of overspray must be taped off with a sufficient protective seal. This is critical to the overall success of the application.
5. For total rust protection, apply 1-2 coats of **POR-15 Rust Preventative Paint**. Follow the instructions for top-coating of **POR-15 Rust Preventative Paint**, prior to applying the **POR-15 POW-R-Liner**.

APPLICATION

1. Fill Can of POR-15 POW-R-Liner to the 'fill' line with POW-R-Liner Hardener/Activator.
2. Replace cap and shake strongly for two or three minutes.
3. Remove cap and attach to the provided spray gun. The spray gun package comes with two metal tubes. The shorter tube is the nozzle that attaches to the front on the gun. The longer tube is the fill tube which attaches to the bottom of the spray gun cap assembly.
4. POW-R-Liner can be applied using 30-70 PSI. Apply to surface with an even, sweeping motion to obtain the required texture. The lower the air pressure, the more texture the surface will have.
5. Additional coats can be applied in one hour. Not allowing an hour between coats, will slow overall cure times and impact quality of application.

Product Specifications

- Pot life at 20°C: approximately 60 minutes.
- Touch dry at 20°C: <1 hour subject to film thickness.
- Do not place heavy loads on the surface until POW-R-Liner is fully cured. For general use: 5-7 days at 20°C. For light duty: 2-3 days at 20°C.
- Approximate coverage: 11 sq. mtrs. per Gallon.
- Do not use in extreme cold or hot temperatures. Ideal application temperature is 20°C, with humidity of less than 60%.

CAUTION: Use in well ventilated area. Wear gloves at all times.

KEEP OUT OF THE REACH OF CHILDREN.

The information set out in this flier is, so far as can be ascertained, true and accurate, but all recommendations are made without guarantee.

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