



SELF ETCHING PRIMER

APPLICATION INFORMATION

Warning: Please read and understand these instructions and warnings, for safe use and careful application, thoroughly.

PRODUCT DESCRIPTION

Por-15 Self Etching Primer can be used to adhere to fully cured **POR-15 Rust Preventative Paint** and all **POR-15 Top Coats** to enable quick refinishing and recoating of these products. **POR-15 Self Etching Primer** also adheres well to steel, aluminium, stainless steel, brass and other primed and painted surfaces.

APPLICATION PROCEDURES

Use in a well ventilated area.

For maximum adhesion sand surfaces to be painted with 280– 320 grit sandpaper, clean painted and bare metal with **Marine Clean** to remove oils and residues, then prep metal surfaces with **POR15 Metal Ready**, Keep wet for 15-20 minutes, then wash off thoroughly with water. Ensure the surface is totally dry, for maximum adhesion.

Spray or Brush on one or two covering coats or **POR-25 Self Etching Primer** and allow 10 to 15 minutes between coats. Temperatures should be between 16-36 °C. Allow longer cure times in cooler temperatures.

POR-15 Self Etching Primer can be top-coated in 30 minutes. It isn't necessary to sand **POR-15 Self Etching Primer** before Top-coating it unless this is cosmetically required or necessary.

POR-15 Self Etching Primer, like all **POR-15** coatings, should always be stirred, not shaken.

Seal container immediately after dispensing.

Avoid skin contact. Remove from skin at once to avoid temporary staining

USE OF PROTECTIVE GLOVES AND VENTILATING EQUIPMENT IS RECOMMENDED.

Contains Petroleum Solvents. Keep away from heat and flame. Air-supplied respirator must be used when spraying. To avoid breathing vapours, Organic vapour particulate respirators, NIOSH/MSHA approved must be used. Open windows and doors or use other means to ensure fresh air entry during application and drying. If you experience eye watering, headaches or dizziness, increase air or wear respiratory protection or leave the area

USE IN WELL VENTILATED AREAS ONLY.

KEEP OUT OF THE REACH OF CHILDREN. HARMFUL OR FATAL IF SWALLOWED.

Do not use on children's toys that may be put in mouth.

Do not smoke during application and until all vapours (odours) are gone. To avoid spontaneous combustion during temporary storage, soak soiled rags and waste immediately after use in a water filled closed metal container...VOC content 450g/l.

Reports have associated repeated and prolonged occupational overexposure to solvents with permanent brain and nervous system damage. Intentional misuse by deliberately concentrating and inhaling the contents may be harmful or fatal.

Hazardous Ingredients: Xylene, CAS# 1330-20-7 Contents partially unknown.

The information set out in this flier is, so far as can be ascertained, true and accurate, but all recommendations are made without guarantee.

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